```
line 20: change "suffer from" to --being subjected to-
        line 21: after "fracturing" insert --due to rubber
        wear--;
                 delete "by virtue of the rubber wear";
        line 22: change "suffer from" to --encounters a--;
        line 23: change "as" to --since--;
        line 24: change "moving along" to --traveling--;
        line 26: before "incipient" insert --an--;
        line 27: change "shape" to --forming--;
                 change "brought into effect" to --introduced--;
        line 31: change ".It" to --; however, it--;
        line 33: change "so" to --intended--;
        line 34: change "that" to iso as to prevent the
        occurrence of -;
        line 35: delete "do not occur";
page 2; line 4: change "way" to --manner--;
                 change "that" (second occurrence) to --for--;
        line 5: change "is" to --to be--;
                change "therein" to --therefrom--;
        line 6: change "impression" to - impressed or stamped
        out--;
        line 7: change "tongue" to --shaping or deformation--;
        line 8: before "which" insert -- and--;
                change "tongue retaining" to --deformation
        latching--;
        line 11: change "shape" to --forming--;
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```

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line 13: change ". That means" to --, which signifies --;
        line 15: delete "the"
        line 17: change "occurred on" to --were encountered by--;
                 after "plates" delete ",";
        line 19: before "affords" insert --also--;
                 change "cost" to --manufacturing costs--;
Page 3; line 9: change "see the retaining" to --referring to the
        latching--;
        line 11: change "When that happens" to --Upon that
        occurrence--;
        line 13: after "is" insert --adapted--;
                 change "by way of" to --through--;
        line 14: change "in broken" to --by a phantom--;
                 after "tool" insert --represented by line-
        line 15: before "tool" insert --further--;
        line 17: change ". It is incision-free, that is to say"
        to -H, and is free of any incisions, in essence -:
        line 18: change "tongue-free" to --tongueless--;
        line 19: change "as" to --in--;
        line 20: change "tongue" to --deformation or shaping --;
        line 23: change "tongue" to --deformation--;
        line 24: change "retaining" to --latching--;
        line 26: change "Looking at" to --Referring to--;
        line 28: after "shaping" insert --or deformation--;
                 change "retaining" to /-latching--;
        line 29: delete "in regard";
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```